## **Green Dot Laser Module**

## VLM-520-60 Series



#### **FEATURES:**

- Extremely small circular laser dot optimized for short-distance applications.
   (within 1 meter).
- Durable stainless steel housing for enhanced mechanical protection.
- Equipped with a high-precision glass lens for superior beam quality.
- Two laser power output level: LPO Class 1 laser product
   LPT Class 2 laser product
- Dimensions: Ø10 x 40 mm (Ø0.39" x 1.575")
- Wavelength: 515~530 nm
- 3~6 VDC operation.
- Connection type : Lead wire
- Designed for general-purpose short-range applications; customized focusing options are available for achieving the smallest possible laser dot.

**520 nm Laser (Green)**: The most visible wavelength to the human eye, appearing much brighter than red or blue at the same power. Provides a sharp, round dot with excellent beam quality, ideal for outdoor and long-distance visibility.

## VLM-520-60 Series

## **Typical Applications:**

### Precision Alignment and Positioning

Used in compact assembly lines, inspection stations, and robotics for short-distance alignment.

Ideal for setting or verifying positions of components or fixtures.

### Optical Sensing and Detection

As a visible aiming beam for sensors or cameras in proximity or vision systems. Used in photoelectric or triangulation sensors for distance detection within short range.

## Medical and Dental Equipment

For patient positioning, targeting, or marking in devices such as scanners or treatment equipment (non-therapeutic).

Class 1 / Class 2 ensures eye-safe operation.

### • Machine Vision & Inspection

Provides a precise reference spot for calibration or image registration at close working distances.

#### Industrial Tooling

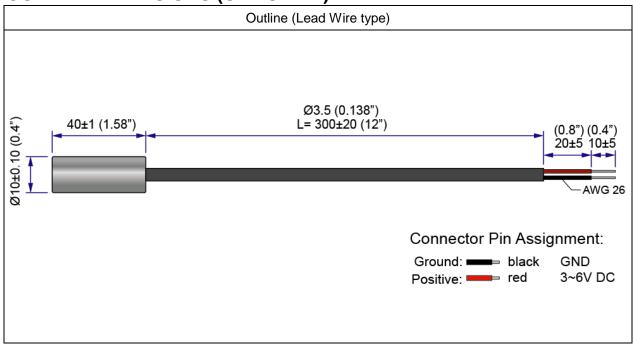
As a reference indicator for cutting, engraving, or drilling machines where the operator needs to see the exact target point.

### • 3D Printing / CNC / Robotics

Serves as an accurate visible marker to indicate tool path or nozzle alignment.

# VLM-520-60 Series

## **OUTLINE DIMENSIONS (UNITS: mm)**



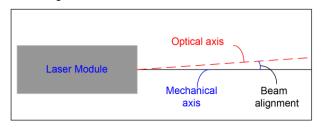
### **SPECIFICATIONS**

| of LonioAtions          |  |   |  |  |  |  |
|-------------------------|--|---|--|--|--|--|
| Part Number             | VLM-520-60 LPO   | VLM-520-60 LPT                          |  |  |  |  |
| Snot Sizo               | < 1mm, From 0 to 50cm  |   |  |  |  |  |
|                         | < 2mm, From 50cm to 90cm   |   |  |  |  |  |
| Dimensions              | Ø10 x 40 mm (Ø0.39" x 1.575")  |   |  |  |  |  |
| Weight                  | 15±1g  |   |  |  |  |  |
| Operating voltage (Vop) | 3~6 VDC  |   |  |  |  |  |
| Operating current (lop) | Less than 60mA   | Less than 150mA                         |  |  |  |  |
| Laser power output      | Less than 0.39mW   | Less than 1mW                           |  |  |  |  |
| Laser class             | Class 1  | Class 2                                 |  |  |  |  |
| Wavelength (λp)         | 515~530nm  |   |  |  |  |  |
| Collimating lens        | Aspherical glass lens  |   |  |  |  |  |
| Output aperture         | 0.6mm  |   |  |  |  |  |
| Beam shape              | Circular   |   |  |  |  |  |
| Divergence (Half Angle) | Less than 0.4 mRad   |   |  |  |  |  |
| Beam alignment*         | Less than 3°   |   |  |  |  |  |
| Operating temp. range   | -20°C ~+60°C   |   |  |  |  |  |
| Storage temp. range     | -20°C ~+85°C   |   |  |  |  |  |
| Housing material        | Stainless steel  |   |  |  |  |  |
|                         | Part Number  Spot Size  Dimensions  Weight  Operating voltage (Vop)  Operating current (Iop)  Laser power output | Part Number  VLM-520-60 LPO <pre></pre> |  |  |  |  |

## VLM-520-60 Series

| 17 | Potential of housing             | Insulated  |  |
|----|----------------------------------|--|--|
| 18 | Electrostatic discharge (ESD)    | 30KV / Arc protection                                  |  |
| 19 | Moisture sensitivity level (MSL) | Level 1 - acc to JEDEC J-STD-020E.                     |  |
| 20 | Protection circuit               | Reversed supply circuit protection, over-current       |  |
|    |                                  | protection, surge protection, Short circuit protection |  |
| 21 | Vibration resistance             | 10 to 55Hz,1.5mm amplitude for 2 hours each in         |  |
|    |                                  | X, Y and Z direction                                   |  |
| 22 | Standard                         | IEC60825:2014  |  |
| 23 | Wire type                        | 2464 2-WIRE CABLE 26 AWG                               |  |
| 24 | Cable length                     | 330±30mm   |  |
| 25 | Mean time to failure (MTTF) 25°C | 10000 hrs  |  |
| 26 | International Protection Marking | IP65   |  |
| 27 | Application                      | Industrial alignment                                   |  |
| 28 | Suggestion work distance         | 0~0.9 meters / 0~3 feet                                |  |

<sup>\*</sup> Beam alignment:



### **ORDER CODE**

| Order Code     | Wavelength | Laser Power Output | Laser Class | Connection Type |
|----------------|------------|--------------------|-------------|-----------------|
| VLM-520-60 LPT | 520 nm     | Less than 1mW      | Class 2     | Lead Wire       |
| VLM-520-60 LPO | 520 nm     | Less than 0.39mW   | Class 1     | Lead Wire       |

## **SAFETY LABEL**

LPO: LPT:

CLASS I LASER PRODUCT



## **Optional Accessories**

**Quarton** offers mounts, power supply boards, battery pack and USB cable switch to help you running as quickly as possible. For more information, please visit <a href="https://www.quarton.com">www.quarton.com</a>, <a href="https://

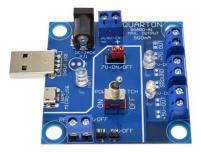
**QLM-1125** - Laser Module Mount/Holder for diameter 6mm to 12.5mm, it's an ideal choose for mounted onto optical tables.

#### Feature:

- 4 directions adjustable.
- Can be mounted onto the optical table with screws (Screws not included).
- Engraved scale for precision adjustable.



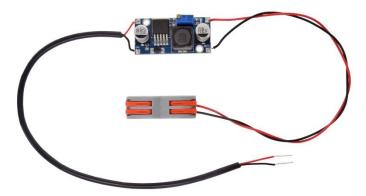
**LMPS-MP1** - Multi-function Laser Module Power Supply Board. Four input: USB, micro USB, DC Power Jack(5.5 x 2.1), and terminal block. Two channel output: 7 VDC 500mA and 5 VDC 1A. Three switches-toggle switch, remote switch and TTL signal.



#### Feature:

- Allow four kinds of power input: USB, micro USB, DC Power Jack(5.5x2.1) and terminal block.
- Two Channel output: 7 VDC 500mA and 5 VDC 1A.
- Built-in three switches: toggle switch, terminal block remote switch and TTL signal switch by on-board connect point.
- 7 VDC output work for all Quarton Laser Modules with 7-12 V operation Voltage (Vop).
- 5 VDC output work for all Quarton Laser Modules with 3-6 V operation Voltage (Vop).
- Three LED indicators: Input power indicator, 7V output indicator and 5V output indicator.

# **Optional Accessories**



**LMPS-MP2** - DC converter, In: 9-36V, Out: 5V 1A.



LMPS-mUSB1 - Laser Module Power Supply Board, Input: micro USB, Output: 5 VDC 500mA.

#### Feature:

- Micro USB connector power input.
- Output 5 VDC 500mA with alligator clips.
- For all Quarton Laser Modules that require 3-6V operation Voltage.



**LMPS-DC1** - Laser Module Power Supply Board, Input: DC Power Jack(5.5 x 2.1), Output: 5 VDC 500mA.

#### Feature:

- DC Power Jack(5.5 x 2.1) power input.
- Output 5 VDC 500mA with alligator clips.
- For all Quarton Laser Modules that require 3-6V operation voltage.

# **Optional Accessories**



**CLM-BP4N3** - Battery pack (4\* AA batteries)

\*\*\* AA Batteries are **NOT** included in package.

#### Feature:

USB Output Voltage: 5 VDC.

Color: Black.



**CLM-UM3M** - USB to micro USB Cable.

### Feature:

Length: 3 meters.

Color: Black.