Quarton inc.

Industrial 3D-Scan Line module

VLM-650-30 Series



FEATURES:

- Industrial 3D-Scan Red Line Laser.
- High contrast Gaussian line profile.
- Line thickness <1.2mm (60° type) at Working Range 50mm ~ 400mm.
- High Laser line accuracy: 4/1000(<1.6mm @400mm).
- This module has integrated quartz cylindrical lens, collimating lens, laser diode, and APC driver circuit.
- Advanced APC circuit to provide maximum stable laser power output.
- Dimensions: Ø 10 x 27.1 mm (Ø 0.394" x 1.067").
- Wavelength: 650 nm
- Laser power output : Class I
- Fan Angle: 60° or 90°
- 5 VDC operation.
- Connection type: Lead wire
- Built-in Laser Emissions indicator (LED)

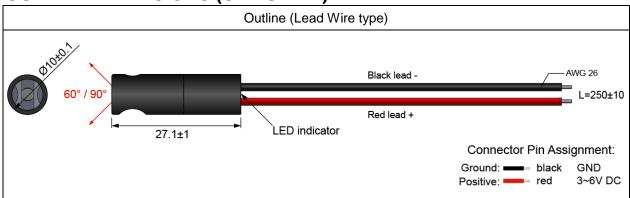
APPLICATIONS:

- Specifically optimized for Industrial 3D scanner.
- High accuracy Red Straight Line Laser, Line-width optimize at short distance (50~400mm), for Industrial high-precision barcode reader, leveling, alignment, adjusting, measuring and targeting device
- Wood processing.
- Metal processing.
- Stone processing.
- Textile industry.
- Food industry.
- Automotive industry.
- Medical science.

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OUTLINE DIMENSIONS (UNITS: mm)



SPECIFICATIONS

| SPECIFICATIONS | | VLM-650-30 | VLM-650-30 | VLM-650-30 | VLM-650-30 | |
|----------------|------------------------------|--|------------|------------|----------------|--|
| | | LPT10(60°) | LPT10(90°) | LPT30(60°) | LPT30(90°) | |
| 1 | Fan Angle | 60° | 90° | 60° | 90° | |
| 2 | Dimensions | Ø10 x 27.1 mm (Ø0.413" x 1.066") | | | | |
| 3 | Operating Voltage | 3~6V | | | | |
| 4 | Operating Current | Less than 40 mA Less than 60 mA | | n 60 mA | | |
| 5 | Optical power* | Less than 5mW Le | | Less tha | Less than 20mW | |
| 6 | Laser class | Class I | | | | |
| 7 | Wavelength | 635~665nm | | | | |
| 8 | Mode of operation | Auto Power Control (APC) | | | | |
| 9 | Exit Aperture Protection | Glass Window with AR Coating | | | | |
| 10 | Emissions Indicator | Red LED Indicator | | | | |
| 11 | Lens Material | Aspherical Plastic + Glass (Rod lens) | | | | |
| 12 | Laser line accuracy | 4/1000(Less than 1.6mm @400mm) | | | | |
| 13 | Beam alignment | Less than 3° | | | | |
| 11 | Line thickness (13.5%) | Less than | Less than | Less than | Less than | |
| 14 | | 1.2mm | 1.5mm | 1.2mm | 1.5mm | |
| 15 | Output power Stability(25°C) | Total Fluctuation <5% | | | | |
| 16 | Modulation | Continuous wave (CW), Switching up to 1KHz | | | | |
| 17 | Line Intensity profile | Gaussian Line | | | | |
| 18 | Working Range | 50mm~400mm | | | | |
| 19 | Operating temp. range** | +15°C ~+40°C | | | | |



VLM-650-30 Series

| 20 | Storage temp. range | -20°C ~+65°C | |
|----|----------------------------------|------------------------------------|--|
| 21 | Housing Material | Aluminum with Black Anodized | |
| 22 | Potential of housing | Insulated | |
| 23 | Electrostatic discharge (ESD) | 30KV | |
| 24 | Moisture sensitivity level (MSL) | Level 1 - acc to JEDEC J-STD-020E. | |
| 25 | Wire type | 1007-26AWG | |
| 26 | Cable length | 250±10mm | |
| 27 | Application | Precision 3D scanner | |
| 28 | Suggestion work distance | 20~60 cm / 8"~24" | |

^{*} Optical power is total power output measured at the aperture of the laser.

ORDER CODE

| Order Code | Wavelength | Optical power* | Laser Class | Connection Type |
|-----------------------|------------|----------------|-------------|-----------------|
| VLM-650-30 LPT10(60°) | 650 nm | Less than 5mW | Class I | Lead Wire |
| VLM-650-30 LPT10(90°) | 650 nm | Less than 5mW | Class I | Lead Wire |
| VLM-650-30 LPT30(60°) | 650 nm | Less than 20mW | Class I | Lead Wire |
| VLM-650-30 LPT30(90°) | 650 nm | Less than 20mW | Class I | Lead Wire |

^{*} Optical power is total power output measured at the aperture of the laser.

SAFETY LABEL

CLASS I LASER PRODUCT

^{**} Operation temperature means within this temperature range, the laser spot/line will not be affected to change the spot size/line width. It can still work over this range, but the laser spot size or laser line width will be larger.